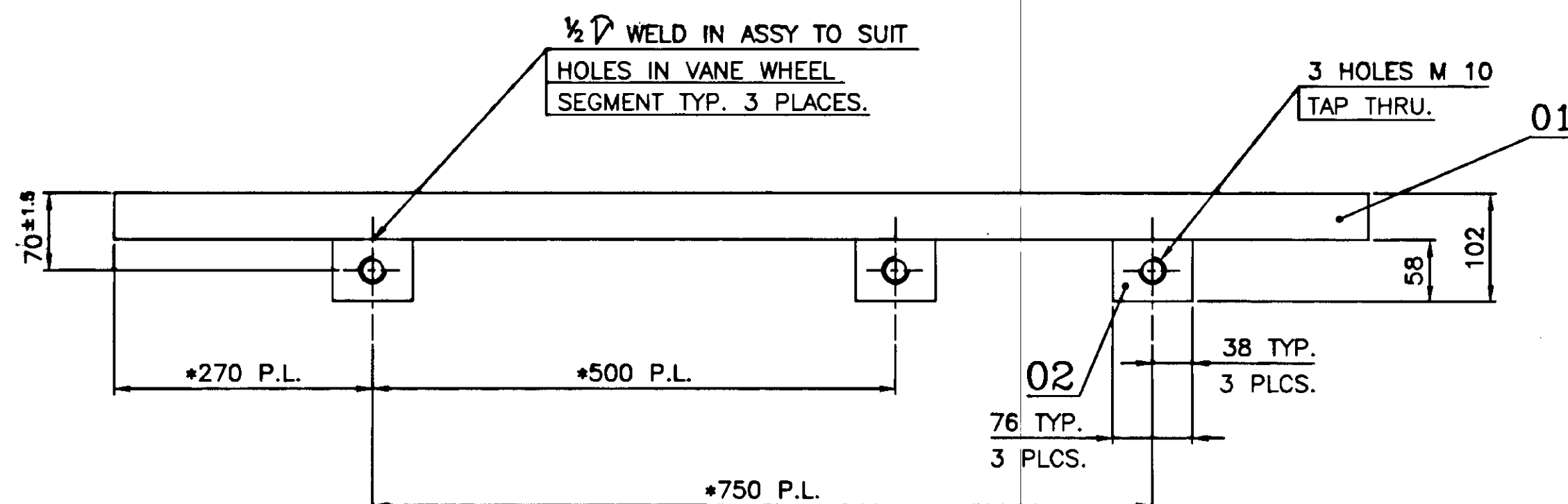
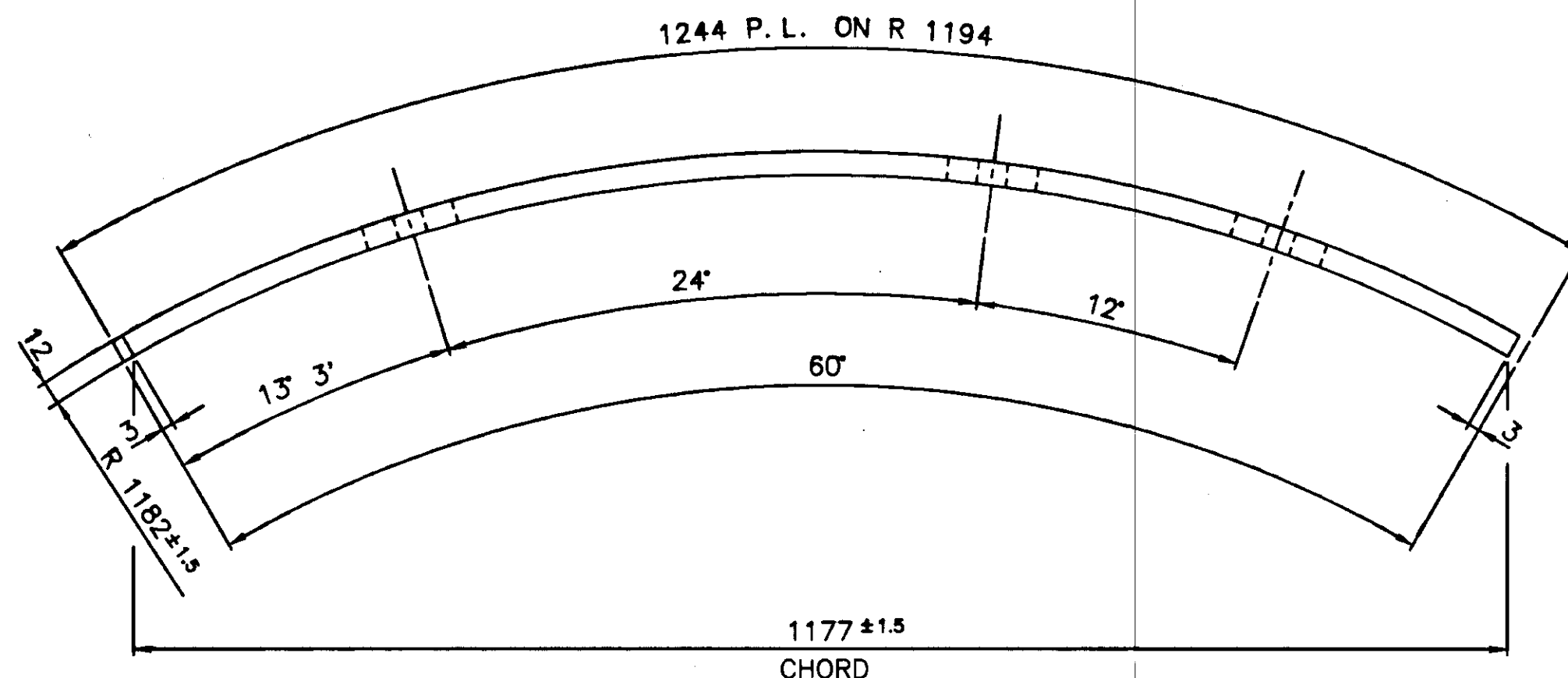


28200-021-19-2-61-170-00782
DRG. NO. 2-61-170-00782
SH. 01 OF 01

* ALL P.L. DIM'S ARE BASED ON R 1194



NOTES:-

01. BREAK ALL SHARP EDGES AND CORNERS UNLESS OTHERWISE SPECIFIED.

02	PL. 12x58x76				AA1011819090	0.400	
					AA10119	3	
01	PL. 12x44x1238				AA1011819090	4.300	
					AA10119	1	
ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED.

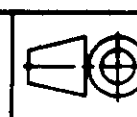
- REF. TO HY0230281 FOR UNSPECIFIED TOLERANCES.
- CHAMFER M/CD. SHARP EDGES 1.2 TO 1.0 AT 45°.
- INTERNAL M/CD. CORNER RADII 1 TO 0.7
- THE SURFACE ROUGHNESS WHERE-EVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE THE BACK SLASH GIVEN ON THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT

NAME OF CUSTOMER/PROJECT

BHARAT HEAVY ELECTRICALS LIMITED
HYDERABAD

NAME	SIGN.	DATE	NO. OF VAR.
UNIC		20.02.97	
CHD. B.M.R		01.08.97	
APPD. K.M.R		01.08.97	

DEPT. UNTO. DMS. GR. 446
4/M/11

SCALE 1:5

WEIGHT (KG) 5.500

REF. TO ASSY DRG. C-74-620

ITEM NO. 02

TITLE
ADJUSTABLE SHROUDDRAWING NO. 2-61-170-00782
REV. 02

SHEET NO. 01 NO OF SHEETS 01

INVENTORY NO. SIGN. AND DATE REF. DRG. NO. C-74-620/0 COMPUTER FILE NAME 26100782.DWG THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261

REV.	DATE	ALTERED CHD.	APPD.	REV.	DATE	ALTERED CHD.	APPD.	REV.	DATE	ALTERED UC	APPD.
02	20.02.97										
ZONE				ZONE				ZONE			

DRAWING REDRAWN BY
INCORPORATING THE
PREVIOUS REV.